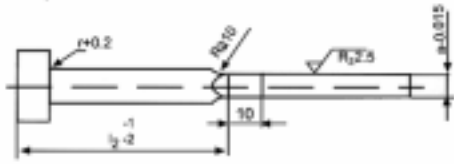
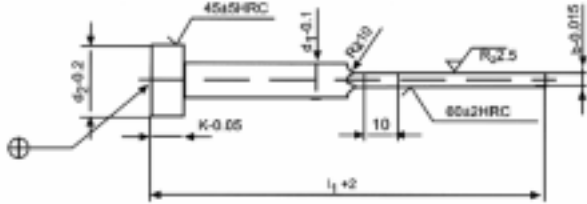


Metric Ejector Blades

• European Standard DIN1530 - Through Hardened •



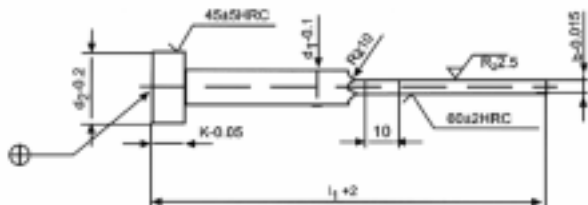
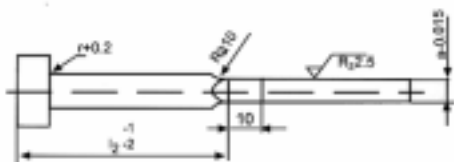
Tolerance Table						
(a) Blade Width	(b) Blade Thickness	(d ₁) Shoulder Diameter	(d ₂) Head Diameter	(k) Head Thickness	(L ₂) Shoulder Length	(L ₁) Overall Length
0 -0.15	0 -0.15	0 -1	0 -2	0 -0.05	-1 -2	+2 0
All dimensions are metric.						



(a) Blade Width	(b) Blade Thick	(d ₁) Shld Dia.	(d ₂) Head Dia.	(k) Head Thick	L ₁ / L ₂ Overall Length / Shoulder Length								
					60 / 30	Price	80 / 40	Price	100 / 50	Price	125 / 60	Price	
3.8	0.8	4.2	8	3	BL380860E	17.05	BL380880E	19.50	BL3808100E	20.35	BL3808125E	21.25	
	1				BL38160E	17.50	BL38180E	17.80	BL381100E	18.75	BL381125E	20.50	
	1.2				BL381260E	12.80	BL381280E	12.90	BL3812100E	14.10	BL3812125E	15.21	
4.5	1	5	10		BL45160E	16.65	BL45180E	18.65	BL451100E	22.65	BL451125E	28.51	
	1.2				BL451260E	16.55	BL451280E	16.75	BL4512100E	21.85	BL4512125E	26.75	
	1.5				BL451560E	16.10	BL451580E	16.20	BL4515100E	16.80	BL4515125E	22.45	
5.5	1	6	12		BL55160E	19.25	BL55180E	19.75	BL551100E	25.60	BL551125E	30.45	
	1.2				BL551260E	17.75	BL551280E	18.10	BL5512100E	19.15	BL5512125E	26.35	
	1.5				BL551560E	19.95	BL551580E	22.60	BL5515100E	18.70	BL5515125E	25.95	
	2			BL55260E	22.75	BL55280E	23.75	BL552100E	21.05	BL552125E	24.10		
7.5	1.2	8	14	5	BL751260E	23.00	BL751280E	23.95	BL7512100E	26.80	BL7512125E	31.05	
	1.5				BL751560E	26.00	BL751580E	27.05	BL7515100E	29.75	BL7515125E	35.05	
	2				BL75260E	26.00	BL75280E	27.05	BL752100E	24.15	BL752125E	31.70	
9.5	1.5	10	16		BL951560E	39.50	BL951580E	40.50	BL9515100E	41.50	BL9515125E	43.45	
	2				BL95260E	39.50	BL95280E	40.45	BL952100E	41.50	BL952125E	43.45	
11.5	2	12	20		7	BL115260E	47.75	BL115280E	48.70	BL1152100E	49.70	BL1152125E	51.60
	2.5					BL1152560E	47.75	BL1152580E	48.70	BL11525100E	49.70	BL11525125E	51.60

Metric Ejector Blades

• European Standard DIN1530 - Through Hardened •



- Constructed to the highest standards using the finest quality through hardened steel.
- High core strength permits flexing but prevents damage to both the ejector blade and the mold.
- Reduces the risk of chipping.
- Allows modifying of blade (forming of ends) without impacting hardness.
- Through hardened to 58-62 Rc.

(a) Blade Width	(b) Blade Thick	(d ₁) Shld Dia.	(d ₂) Head Dia.	(k) Head Thick	L ₁ / L ₂ Overall Length / Shoulder Length							
					160 / 80	Price	200 / 100	Price	250 / 125	Price	315 / 160	Price
3.8	0.8	4.2	8	3	BL3808160E	29.65	BL3808200E		BL3808250E	32.64	BL3808315E	48.10
	1				BL381160E	21.80	BL381200E	22.75	BL381250E	12.80	BL381315E	30.85
	1.2				BL3812160E	16.80	BL3812200E	20.05	BL3812250E	21.45	BL3812315E	30.85
4.5	1	5	10		BL451160E	32.60	BL451200E	38.00	BL451250E	31.10	BL451315E	33.95
	1.2				BL4512160E	31.95	BL4512200E	30.55	BL4512250E	32.65	BL4512315E	35.65
	1.5				BL4515160E	25.10	BL4515200E	33.75	BL4515250E	35.75	BL4515315E	39.05
5.5	1	6	12	BL551160E	36.00	BL551200E	39.50	BL551250E	41.81	BL551315E	47.50	
	1.2			BL5512160E	27.80	BL5512200E	39.50	BL5512250E	40.80	BL5512315E	47.50	
	1.5			BL5515160E	27.40	BL5515200E	28.75	BL5515250E	30.30	BL5515315E	35.70	
	2			BL552160E	26.80	BL552200E	28.15	BL552250E	32.25	BL552315E	38.00	
7.5	1.2	8	14	5	BL7512160E	36.00	BL7512200E	40.20	BL7512250E	63.55	BL7512315E	64.55
	1.5				BL7515160E	35.15	BL7515200E	39.05	BL7515250E	50.10	BL7515315E	51.10
	2				BL752160E	33.80	BL752200E	37.35	BL752250E	40.95	BL752315E	53.05
9.5	1.5	10	16		BL9515160E	46.25	BL9515200E	53.90	BL9515250E	59.70	BL9515315E	71.85
	2				BL952160E	46.70	BL952200E	52.40	BL952250E	57.35	BL952315E	69.95
11.5	2	12	20		7	BL1152160E	52.80	BL1152200E	63.10	BL1152250E	76.45	BL1152315E
	2.5			BL11525160E		52.80	BL11525200E	59.30	BL11525250E	77.25	BL11525315E	87.15