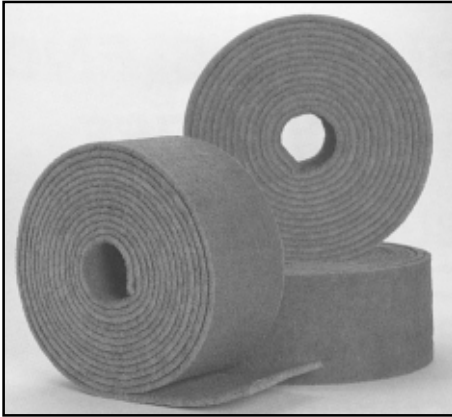


Buff & Blend Rolls



Applications: Buff and Blend Rolls are used with vibratory orbital and straight line sanders, to produce matte and satin finishes. Rolls are also cut to size and used by hand or to finish a part turning on a lathe or spindle.

Deburring:

- Edge deburring on aluminum.
- Deburring aluminum die cast flash.
- Deburring contoured parts.
- Deburring radius edges on precision machined parts.

Blending:

- Blending mill marks.
- Blending tool marks and mismatches.
- Reducing uneven edges.

Cleaning:

- Removing surface oxidation.
- Surface preparation before coating.
- Removing rust.
- Removing surface coatings for part inspection.

Finishing:

- Matte finish on aluminum and steel enclosures.
- Satin finish on large stainless steel surfaces.

Features:

- Constructed of non-woven fiber with abrasive grain.
- Roll form - cut to size.
- Waterproof.

Benefits:

- Resists loading, no metal contamination.
- Customize to fit application needs.
- Roll width fits most power sanders.
- May be used with lubricants.

GP - Very durable. Good starting point for deburring, blending, and cleaning. Flexible and conformable.				
Part Number	Grain	Size	Grade	Price/Roll
830020	Aluminum Oxide	4" x 30 ft.	Very Fine	39.33
830021	Aluminum Oxide	6" x 30 ft.	Very Fine	56.74
830015	Aluminum Oxide	4" x 30 ft.	Fine	47.10
830016	Aluminum Oxide	6" x 30 ft.	Fine	67.95
830010	Aluminum Oxide	4" x 30 ft.	Medium	63.03
830011	Aluminum Oxide	6" x 30 ft.	Medium	90.93
830025	Silicon Carbide	4" x 30 ft.	Very Fine	39.33
830026	Silicon Carbide	6" x 30 ft.	Very Fine	56.74

HP - Very durable and aggressive. Good starting point for edge finishing and burr removal.				
Part Number	Grain	Size	Grade	Price/Roll
830070	Aluminum Oxide	4" x 30 ft.	Very Fine	58.15
830071	Aluminum Oxide	6" x 30 ft.	Very Fine	85.12

High Strength - Very conformable and durable. Good starting point for blending and final finishing.				
Part Number	Grain	Size	Grade	Price/Roll
830170	Aluminum Oxide	4" x 30 ft.	Very Fine	53.05
830171	Aluminum Oxide	6" x 30 ft.	Very Fine	76.50
830270	Aluminum Oxide	4" x 30 ft.	Medium	98.06
830271	Aluminum Oxide	6" x 30 ft.	Medium	143.26